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SWA3-2-TEST Job Sheet OH198478



Part No: SWA3-2-TEST

Job Qty: 1 pcs

Part Name: Electric Swivel 3,000 lb Safe Work Load (1,360 Kg)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 9/20/19

Created By: Jennifer Renwick

Type: Rework - OH

Description: TEST ONLY- RA753_Order
18335_SN 03-2279-01

Note: DWG SWA3 & OOPM-SWA3 Rev.3 IPP Rev. A 19.02.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	External Load - 1	1 pcs	9/20/19		0.00	1.00	External Load - 1		Model 2019-8-8
							External Load - 2		
							External Load - 3		
120	QC 5	1 pcs	9/20/19		0.00	0.00	QC 5 - 10		DAS 30 3-89 AUG 12 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/20/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 30 3-89 AUG 12 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



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Container No: S204001



Part: SWA3-2

Job No: OH198478

Serial No/Batch: S204001

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 08/08/19

Plex 7/30/19 10:26 AM Dart.Renwick.Jennife

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG				1 pcs	9/20/19
				0.00	0.00
				QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - FG - 53	8-83

AUG 12 2019

Part Op 110 - Load test swivel as per load test inspection sheet and O&OPM-SWA3.
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA3-2-AR	Electric Swivel 3,000 lb Safe Work Load (1,360 Kg)	1 Ea (1 ea)	110-External Load - 1	S201447

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-External Load - 1	SWA3-2	1	0	0

Part Specifications

Specifications could not be found.

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Inspection Sheet Complete

RA753

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
C3	03-2778-01		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201444		TEST
C3	03-2239-04		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201445		
C3	03-2239-03		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201446		
SWA3-2	03-2779-01	03-2279-01	1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201447		
SWA3-2	03-2262-01		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201448		
SWA3-2	03-2112-17		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201449		
SWA3-2	03-2112-16		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201450		
SWA3-2	03-2202-20		1	☒ yes	☐ yes	☐ yes	☒ yes	CUSTOMER SUPPLIED		S201451		

QC Approval: _____ 0

Date: 0-Jan-00 _____

Special Return/Rework Instructions:

Work Order OH 198478Customer RA 753 / order 18335Number of Wires 2Date 2019-8-8Serial Number 03-2279-01

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	3,000	Check for Conductivity against all wires.	- Pass
1	3,000	Check all wires for grounding against swivel body.	- Pass
1	1,500	Check for Conductivity against all wires.	- Pass
1	1,500	Check all wires for grounding against swivel body.	- Pass
1	750	Check for Conductivity against all wires.	- Pass
1	750	Check all wires for grounding against swivel body.	- Pass
1	0	Check for Conductivity against all wires.	- Pass
1	0	Check all wires for grounding against swivel body.	- Pass

Test Conducted By: Michel Lalonde
TechnicianSignature: Sylvie Poucher
QC 5 / Small FAB / QA**Submit**